

# POWERply® Rubberized Cold Adhesive

## Cold Applied Rubberized Adhesive For the POWERply MB Roof System

### FEATURES

- Cold-applied
- Low odor/asbestos free
- High performance rubberized adhesive

### BENEFITS

- No open kettles or smoke associated with hot applied roof work.
- Reduces equipment needs and start-up time
- Adhesion not temperature dependent
- Can be readily used in restrictive areas, including schools and hospitals
- Welds modified bitumen sheets, forming monolithic membrane

### DESCRIPTION

POWERply® Rubberized Cold Adhesive is a SEBS modified asbestos free cold process asphalt adhesive for modified bitumen membrane systems.

### BASIC USES

POWERply Rubberized Cold Adhesive is designed for application as an adhesive for POWERply roof membranes over approved insulations and base sheets.

### GRADE

Spray/brush/squeegee. Spray application requires the use of an oil-jacketed heat exchange unit.

### EQUIPMENT

**Spray:** Pump: Pneumatic or hydraulic pump with a minimum 2200 psi material output pressure. Output flow rate must be 3 GPM (gallons per minute) or greater for efficient production rates.

**Spray tip/fluid hose:** Reversible spray tip with 0.052" to 0.072" orifice and a 40° to 60° spray fan. Material fluid hose must be properly rated for the maximum working pressure of the pump being used.

**Heat Exchange Unit:** In-line, thermostat controlled heat transfer unit, capable of warming material to a maximum temperature of 100°F (38°C). Follow recommendations from equipment manufacturer on operation.

**Squeegee:** Triangular notched to provide 30-35 mil thick uniform application.

### PACKAGING

Available in 5 (19L) and 53 (200L) gallon containers.

### STORAGE LIFE

One year in unopened containers.

### CLEAN-UP

Mineral spirits.

### APPLICATION

**General Application Data:** Roof replacement usually involves more complexities than new construction roofing. Often encountered are situations such as rusted/deteriorated decks, rotted wood components, rooftop equipment which cannot be moved or shut down, and numerous other conditions.

The following application information is designed to serve as a general guide. Your local Tremco Representative will prepare detailed specifications based upon your roof's conditions.

**Structural Decks:** Must be properly designed and structurally sound.

**Drainage:** Ponding conditions are unacceptable and will adversely affect performance of any roofing system. If positive drainage does not exist, water removal must be facilitated by lowering drains and/or installing additional drains, tapered insulation, or a Tremco approved light-weight concrete slope system.

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## APPLICATION

CONTINUED

**Insulation:** Insulation must be dry and kept dry. No more insulation shall be installed than can be covered that day.

### Acceptable Insulations:

TYPE	MINIMUM THICKNESS*	FACER
Wood Fiber	1/2" (13mm)	Asphalt coated
Gypsum Board	1/4" (6mm)	Treated fiberglass or unfaced gypsum fiber

• Insulation board must be designated by the manufacturer as suitable for roofing application.

• Maximum size: 4' x 8' (1219mm x 2438mm)

\* Minimum thickness for application of POWERply Rubberized Cold Adhesive. Follow insulation manufacturer's instructions to obtain minimum thickness for spanning metal deck ribs.

**Installation Procedures:** According to particular project specifications, prepare surface to be covered:

- Replace areas of wet insulation, deteriorated deck, and wood components.
- Install roof insulation or base sheet.

Plan placement of POWERply MB Roofing System to ensure that water flows over or along, but not against exposed edges.

Starting a low point of roof, embed each specified POWERply membrane sheet in a uniform continuous application of POWERply Rubberized Cold Adhesive. Ply shall never touch ply.

Lap 4"(100mm); minimum end laps 6"(150 mm) minimum. Offset laps of top membrane from base sheet laps. Stagger end laps 36"(approx 1 m). Apply pressure to end lap areas to assure positive adhesion.

2 gal/SQ (0.8 L/m<sup>2</sup>) per ply.

**Gravel:** Apply POWERply Rubberized Cold Adhesive over roof surface at 5 gal/100 ft<sup>2</sup> (2.0 L/m<sup>2</sup>). Immediately broadcast 400-500 lb/100 ft<sup>2</sup> (19.4-24.4 kg/m<sup>2</sup>) of new, clean aggregate into adhesive. Aggregate shall conform to ASTM D 1863-93.

**Granule:** Apply POWERply Rubberized Cold Adhesive or BURmastic Adhesive over roof surface at 3.5 gal/100 ft<sup>2</sup> (1.4 L/m<sup>2</sup>). Immediately broadcast 60 lb/100 ft<sup>2</sup> (2.9 kg/m<sup>2</sup>) of No. 11 roofing granules into adhesive.

**Smooth Surface:** Consult with your local Tremco Representative for specific applications suitable for your geographic area.

## COVERAGE RATE

## SURFACING OPTIONS

## LIMITATIONS

- Not to be used as an insulation adhesive.
- Not to be exposed to solvents, oils, or other contaminants harmful to asphaltic materials.
- Not intended for use in adhering cold applied BUR systems directly to isocyanurate insulation; the use of an approved cover board over isocyanurate insulation is recommended as a substrate for fully adhered systems.
- Not intended for use as a smooth roof coating.
- Not for use over expanded polystyrene (EPS) or EPS composite insulations installed in any configuration unless EPS is encapsulated within lightweight insulating cellular concrete.
- Backnail felts on roofs with slopes 2:12 (2" per foot) or greater. Do not install on roofs with slopes greater than 4:12 (4" per foot).

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## PHYSICAL PROPERTIES

PROPERTY	TYPICAL VALUE	TEST METHOD
Asbestos content	None	EPA 600/R-13/116
Viscosity @ 77°F	40,000-200,000 cP (40-200 Pa*s)	ASTM D 2196-86 1991
Density @ 77°F	8.1 lb/gal (0.97 kg/L)	ASTM D 6511-00
Nonvolatile content	72%	ASTM D 6511-00
Asphalt content, min.	50%	ASTM D 6511-00
Flash point	>100°F	ASTM D 93-97
Uniformity & Consistency	Pass	ASTM D 6511-00
VOC	<250g/L	ASTM D 6511-00

## MAINTENANCE

Your local Tremco Roofing Sales Representative can provide you with effective maintenance procedures which may vary, depending upon specific conditions. Periodic inspections, early repairs and preventative maintenance are all part of a sound roof program.

## PRECAUTIONS

Users must read container labels and Safety Data Sheets for health and safety precautions prior to use.

## TECHNICAL SUPPORT

Your local Tremco Roofing Sales Representative, working with the Technical Service Staff, can help analyze conditions and needs to develop recommendations for special applications.



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